

ARMY SERVICE FORCES  
CATALOG

**ORD 9 SNL G-509**

# **ORDNANCE SUPPLY CATALOG**

GROUP G

(STANDARD NOMENCLATURE LIST NO. G-509)

LIST OF ALL PARTS

FOR

**TRUCK, 4 TON, 6 x 6**

(DIAMOND T MODELS 967, 968, 968A, 968B, 969  
969A, 969B, 970, 970A and 972)

(Parts formerly listed in TM-10-1296; TM-10-1334; TM-10-1516; TM-1532, Change 1 dated 7 April 1942; TM-10-1602, Change 1, dated 16 July 1941; TM-10-1604, Changes 1 and 2, dated 7 October 1941, and TM-10-1606, Change 1, dated 7 October 1941 are included in this List of All Parts ORD 9, SNL G-509)

REFERENCE TM 3-811

HEADQUARTERS, ARMY SERVICE FORCES, 28 DECEMBER 1944

HEADQUARTERS, ARMY SERVICE FORCES

WASHINGTON 25, D. C., 28 December 1944

Army Service Forces Ordnance Supply Catalog, ORD 9, SNL G-509 List of All Parts, for Truck, 4 Ton, 6x6, has been prepared under the supervision of the Chief of Ordnance and is published for the information and guidance of all concerned.

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BY COMMAND OF LIEUTENANT GENERAL SOMERVELL:

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**Distribution: See inside front cover.**

**HEADQUARTERS, ARMY SERVICE FORCES, 28 DECEMBER 1944**

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## GENERAL INFORMATION

For full information relative to Standard Nomenclature Lists, the procedure followed and principles employed in the compilation, together with the purposes and uses thereof, see the Introduction to the Ordnance Catalog (ORD 1 IOC), the Ordnance Provision System Regulations (OPSR) and the Ordnance Publications for Supply Index (ORD 2 OPSI).

The Standard Nomenclature Lists for major items consists of three main parts: The Organizational Spare Parts and Equipment (ORD 7), the Higher Echelon Spare Parts and Equipment (Addendum) (ORD 8), and the List of all Parts (ORD 9). These three sub-divisions may be published separately or may be combined. In this publication the ORD 9 is being printed separately.

### SCOPE

This List of all Parts contains information for the identification of all parts which are considered items of service for the vehicles and models listed below:

#### MODELS COVERED IN THIS PUBLICATION

##### Truck, 4-Ton, 6 x 6 (Diamond T)

Model 967	Cargo, w/Winch, 1941	Model 969A	Wrecker, w/Winch, 1942
Model 968	Cargo, w/Winch, 1941	Model 969B	Wrecker, w/Winch, 1943
Model 968A	Cargo, w/Winch, 1942	Model 970	Ponton, w/Winch, long W. B. 1941
Model 968B	Cargo, w/Winch, 1943	Model 970A	Ponton, w/Winch, long W. B. 1942-3
Model 969	Wrecker, w/Winch, 1941	Model 972	Dump

THIS PUBLICATION IS NOT TO BE USED FOR THE REQUISITIONING OF PARTS. IT IS TO BE USED ONLY FOR INFORMATION AND IDENTIFICATION.

#### FEATURES OF THIS PUBLICATION

The following paragraphs explain important features of this catalog.

#### STANDARDIZED GOVERNMENT GROUPING

The parts listed in this catalog are divided into groups and subgroups in accordance with the Standardized Government Grouping. This division into groups facilitates the location and identification of each part. The Standardized Government Grouping as adapted to this catalog is outlined on pages 8 and 9.

#### ILLUSTRATIONS

Each illustration is identified by a figure number and title, and an index of all figures and the pages on which they appear will be found in the back of the book. Items appearing on the illustrations are identified in the accompanying legend by noun, number and group.

#### COMPONENTS OF KITS, SETS AND ASSEMBLIES

Whenever any doubt might exist as to what items are included as components of kits, sets or assemblies, an explanatory note or complete listing of such components is shown.

#### ATTACHING PARTS

Attaching parts, such as bolts, nuts, rivets, screws, washers, etc., are indented immediately under the item which they attach. Whenever two similar items, having the same attaching parts, such as right

## GENERAL INFORMATION (Cont.)

and left fenders, are listed, they are placed one immediately following the other and the attaching parts for both are covered by a single listing under the second part. The quantities shown for the attaching parts are those necessary to attach both items.

### BULK MATERIAL

A complete resume of bulk materials will be found in Group 23.

### INDEXES

Indexes are listed in the back of the book in the following sequence: Illustrations, Alphabetical, Numerical (Ordnance Drawing Numbers, Manufacturers' and Vendors' Part Numbers, and Official Stock Numbers).

### OFFICIAL STOCK NUMBER

The prefix letter and number of the official stock number (i.e. G104-XX-XXXXXX, G103-XX-XXXXXX or G167-XX-XXXXXX) signifies that the particular part of component was originally coded under the major item designation for that SNL, and does NOT mean that the part is used ONLY in that major item. All subsequent lists for different vehicles will include the same official stock number for this same part.

**The major item covered by this catalog is designated as a general purpose vehicle, as defined in paragraph 3, AR 850-15, dated 28 August 1943.**

### INTERCHANGEABILITY OF COMPONENTS

In general all important chassis units excepting some propeller shafts with the exception of drilling or enlarging a hole are completely interchangeable on all Models covered by this Catalog.

Differences between Models are in body and equipment only.

### PUBLICATIONS PERTAINING TO THIS VEHICLE

Other Publications Pertaining to This Vehicle:

Technical Manual (1st and 2nd Echelon)	TM 9-811
Technical Manual (3rd and 4th Echelon)	TM 9-1811
Ordnance Maintenance—Electrical equipment (Auto-Lite)	TM 9-1825B
Ordnance Maintenance—Carburetors (Zenith)	TM 9-1826C
Ordnance Maintenance—Power brake system (Bendix-Westinghouse)	TM 9-1827A
Ordnance Maintenance—Fuel pump	TM 9-1828A
Ordnance Maintenance—Speedometers and tachometers (Stewart-Warner)	TM 9-1829A
Ordnance Maintenance—Engine (Hercules)	TM 9-1832A
Technical Manuals—Truck, 4-Ton, 6 x 6, (Diamond T Model 969A)	TM 10-1335
Technical Manuals—Truck, 4-Ton, 6 x 6, (Diamond T Model 968A)	TM 10-1517
Technical Manuals—Truck, 4-Ton, 6 x 6, (Diamond T Model 968A)	
Technical Manuals—Truck, 4-Ton, 6 x 6, (Diamond T Model 969A)	TM 10-1533
Technical Manuals—Truck, 4-Ton, 6 x 6, (Diamond T Model 967)	TM 10-1603
Technical Manuals—Truck, 4-Ton, 6 x 6, (Diamond T Models 968, 969 and 970)	TM 10-1605
Technical Manuals—Truck, 4-Ton, 6 x 6, (Diamond T Models 968A, 969A and 970A)	TM 10-1607

## GENERAL INFORMATION (Cont.)

### Ordnance Field Service Bulletins

Change oil flow from "inside-out to outside-in"  
Percolator oil filter N-1926  
Spring seat cork

TB 1811A-1  
TB 811-1  
TB 10-1255-1

### Field Service Modification Work Orders

Fender, front, R.H.  
Lamps, front and rear (combat zone safety lights)  
Lights, blackout  
Thermostat

FSMWO G-509-W2  
FSMWO G-1-W9, C1  
FSMWO G-1-W6  
FSMWO G-509-W1

### Higher Echelon Spare Parts on Equipment (Addendum)

ORD 8, SNL G-509

### IDENTIFICATION PLATES

Name of Unit	Location
AXLE, FRONT	Top of Housing, Banjo
AXLE, REAR FORWARD	On Housing Above Oil Level Plug
AXLE, REAR REAR	On Housing, Banjo, Opposite Filler Plug
CARRIER	In Boss at Filler Plug
COMPRESSOR, AIR, ENGINE	On Plate of Compressor
COMPRESSOR, AIR, WRECKER	On Air Compressor
GENERATOR	On Name Plate Attached
GEAR, STEERING	Top of Housing
GOVERNOR	On Plate of Flyball Housing
POWER TAKE-OFF, WINCH	On Plate on Transmission Power Take-Off Cover
TRANSFER	On Case Near Filler Plug
TRANSMISSION	Rear of Case
TRUCK	On Plate, Left Side Cowl Under Hood and Stamped Right Side Rail Under Front Spring Hanger
WINCH	On Plate, Top of Winch Gear Box
WRECKER	On Plate, Right Side Wrecker Frame

### DEFINITION OF LOCATIONAL TERMS

Designation as right or left are to the right or left side of the operator. Upper and lower refer to the relative installed positions.

### MANUFACTURERS' IDENTIFICATION SYMBOL

Identification symbols have been assigned to manufacturers part numbers. These symbols are prefixed to the part numbers in this book and a list of manufacturers is shown on page 6.

### LIST OF ABBREVIATIONS

A list of the abbreviations appearing in this book is shown on page 7.

### HOW TO FIND PARTS

This catalog is arranged and cross-indexed so that parts can be found easily even though only one of the several identifying factors is known. The various ways in which parts can be located are as follows:

## **GENERAL INFORMATION (Cont.)**

If the nomenclature (basic name) only is known, and the subgroup is not, refer to the alphabetical index in the back of the book. This index will give the subgroup in which the part is listed. As the part names are arranged in alphabetical order within this subgroup, the complete listing of the part can readily be found.

If any one of the Part Numbers—Ordinance Number, Official Stock Number, or Manufacturer's Number—is known, refer to the appropriate numerical index in the back of the book. This index will give the subgroup number from which the part can be found by following the procedure given in the previous paragraph.

If the use, or function, or location of the part is known, refer to the illustration index to determine in which plate or plates the part is likely to appear; then turn to these plates until a picture of the part is found. The arrow pointing to the part will lead out to a listing of the name, part number and subgroup number, which will permit locating the complete listing of the part.

# MANUFACTURER'S IDENTIFICATION SYMBOLS

Listed below are symbols of the various manufacturers as they appear in the body of the book. These symbols are prefixed to the part numbers of the original manufacturer.

SYMBOL	MANUFACTURER	ADDRESS
AAD	AMERICAN AUTOMATIC DEVICES CO.....	500 S. Throop St., Chicago 7, Illinois
AB	AETNA BALL BEARING MFG. CO.....	4600 Schubert Ave., Chicago 39, Illinois
ABS	AMERICAN BRAKE SHOE AND FOUNDRY (KELLOGG DIV.).....	97 Humboldt St., Rochester 9, N. Y.
ABT	ALBERTSON & CO., INC.....	3100 Lowell Ave., Sioux City 3, Iowa
AC	A C SPARK PLUG DIVISION (GENERAL MOTORS CORP.).....	1300 N. Dort Highway, Flint 2, Mich.
AL	AVAILABLE TRUCK COMPANY (See ELECTRIC AUTO-LITE CORP.).....	2501 N. Elston Ave., Chicago 47, Ill.
BA	BASSICK CO. (THE).....	38 Austin St., Bridgeport 2, Conn.
BMP	BATAVIA METAL PRODUCTS CORP.....	Liberty & School Sts., Batavia, N. Y.
BR	BRIGGS & STRATTON CORP.....	2711 N. 13th St., Milwaukee 1, Wisc.
BW	BUDD WHEEL COMPANY.....	12141 Charlevoix, Detroit 14, Michigan
BWE	BENDIX-WESTINGHOUSE AUTOMOTIVE AIR BRAKE CO.....	901 Cleveland St., Elyria, Ohio
CE	CLARK EQUIPMENT CO.....	Buchanan, Michigan
CM	CHICAGO RAWHIDE MFG. CO. (THE).....	1301 Elston Ave., Chicago 22, Illinois
CP	CHAMPION SPARK PLUG CO.....	900 Upton Ave., Toledo 1, Ohio
CPM	CURTIS MFG. CO.....	1905 Kenlen, St. Louis 20, Missouri
DEV	DE VILBISS CO. (THE).....	300 Phillips Ave., Toledo 12, Ohio
DR	DELCO-REMY DIV. (GENERAL MOTORS CORP.).....	Anderson, Indiana
DT	DIAMOND T MOTOR CAR CO.....	4401 W. 26th St., Chicago 23, Illinois
DZ	DIETZ, R. E. CO.....	60 Laight St., New York 13, New York
ERH	HOLMES COMPANY, ERNEST.....	2505 E. 43rd St., Chattanooga 7, Tenn.
FR	FRAM CORP.....	55 Pawtucket Ave., E. Providence 16, Rhode Island
GL	GUIDE LAMP DIV. (GENERAL MOTORS CORP.).....	25th St. & Arrow Ave., Anderson, Ind.
GW	GAR WOOD INDUSTRIES, INC.....	7924 Riopelle St., Detroit 11, Michigan
HE	HOUE ENGINEERING CORP.....	537 E. Delavan Ave., Buffalo 11, N. Y.
HM	HERCULES MOTORS CORP.....	201—11th, S. E., Canton 2, Ohio
HY	HYATT BEARINGS DIV. (GENERAL MOTORS CORP.).....	P. O. Box 71, Harrison, New Jersey
JV	JOHNSON MOTOR DIV.....	Waukegan, Illinois
KH	KICKHAEFER MFG. CO.....	901 S. 2nd St., Milwaukee 4, Wisconsin
LPE	LIPE-ROLLWAY CORP.....	208 S. Geddes St., Syracuse 1, N. Y.
MLB	MCLAUGHLIN BODY CO.....	2430 3rd Ave., Moline, Illinois
MRC	MARLIN-ROCKWELL CORP.....	402 Chandler St., Jamestown 55, N. Y.
MZ	"MAZDA"—GENERAL ELECTRIC CO.....	Schenectady 5, New York
ND	NEW DEPARTURE DIV. (GENERAL MOTORS CORP.).....	Bristol, Connecticut
PG	PIERCE GOVERNOR CO.....	1605-35 Ohio St., Anderson, Indiana
PSB	PERFECTION STEEL BODY COMPANY (THE).....	Galion, Ohio
RG	ROSS GEAR & TOOL CO.....	8th & Heath Sts., Lafayette, Indiana
SL	SHELLER MFG. CORP.....	S. Bridge St., Portland, Indiana
SP	SPICER MFG. CORP.....	4100 Bennett Rd., Toledo 1, Ohio
SPT	SPENCER THERMOSTAT CO.....	34 Forest St., Attleboro, Massachusetts
SQ	SQUARE D CO.....	111 Eighth Ave., New York 11, N. Y.
SW	STEWART-WARNER CORP.....	1826 Diversey Pkwy., Chicago 14, Ill.
SZ	SCHWITZER-CUMMINS CO.....	1125 Massachusetts Ave., Indianapolis, Indiana
TD	TIMKEN-DETROIT AXLE CO.....	100-400 Clark Ave., Detroit 32, Mich.
TER	TERNSTEDT MFG. CO. (GENERAL MOTORS CORP.).....	6307 W. Fort St., Detroit 9, Michigan
TRI	TRICO PRODUCTS CORP.....	817 Washington St., Buffalo 3, N. Y.
TRU	TRU-STOP (AMERICAN CHAIN & CABLE CO.).....	Bridgeport 2, Connecticut
UC	UNITED CARR FASTENER CORP.....	31 Ames St., Cambridge 42, Mass.
UTS	UNITED SPECIALTIES CO.....	9705 Cottage Grove Ave., Chicago 28, Illinois
VM	VISCO METER CORP. (THE).....	315 Grote St., Buffalo 7, New York
WEB	WARNER ELECTRIC BRAKE MFG. CO.....	Beloit, Wisconsin
WIS	WISCONSIN AXLE DIV. (TIMKEN-DETROIT AXLE CO.).....	567 High St., Oshkosh, Wisconsin
Z	ZENITH CARBURETOR DIV. (BENDIX AVIATION CORP.).....	696 Hart Ave., Detroit 14, Michigan



# LIST OF ABBREVIATIONS

al.....Aluminum  
 alloy-S.....alloy steel  
 amp.....ampere  
 anld.....annealed  
 bay.....bayonet  
 b-hd.....button-head  
 br.....brass  
 brgt.....bright  
 bz.....bronze  
 cand.....candelabra  
 c-pin.....cotter pin  
 cd.....cadmium  
 chamf.....chamfered  
 chr.....chromium  
 C.I.....cast iron  
 cir-mils.....circular mils  
 ck-hd.....countersunk head  
 cm.....centimeter  
 contd.....continued  
 cop.....copper  
 corr-res-S.....corrosion-resistant-steel (stainless)  
 cp.....candlepower  
 dble.....double  
 dc.....double contact  
 diam.....diameter  
 dld.....drilled  
 dld. f/c-pin.....drilled for cotter pin  
 dld. f/lkg. wire.....drilled for locking wire  
 ext.....external  
 ext-int.....external and internal  
 f/.....for  
 f/c pin.....for cotter pin  
 fil.....filament  
 fil-hd.....fillister head  
 fin.....finished  
 fl-hd.....flat head  
 ft.....foot or feet  
 hdls.....headless  
 hd.....head  
 hex.....hexagonal or hexagonal-head  
 hex. hd.....hexagonal-head  
 hp.....horsepower  
 hv.....heavy  
 I.D.....inner diameter  
 in.....inch  
 int.....internal  
 lb.....pound

lgh.....length  
 lgt.....light  
 LH.....left hand  
 lin. ft.....linear foot or feet  
 lkg.....locking  
 mach.....machine  
 M.I.....malleable iron  
 mm.....millimeter  
 mtg.....mounting  
 NC.....National coarse (USS)  
 NF.....National fine (SAE)  
 ni.....nickel  
 No.....number  
 O.D.....outer diameter  
 opngs.....openings  
 oz.....ounce  
 ph-bz.....phosphor bronze  
 pl.....plated  
 pltd.....plated  
 pref.....prefocussed  
 pt.....point  
 reg.....regular  
 rd.....round  
 rd-hd.....round head  
 RH.....right hand  
 rpm.....revolutions per minute  
 S.....steel  
 SAE.....Society of Automotive Engineers standard  
 S.C.....single contact  
 s-fin.....semi-finished  
 sgld.....single  
 sp.....special  
 std.....standard  
 stght.....straight  
 sq.....square  
 sq-hd.....square-head  
 sq-nk.....square-neck  
 thd.....thread  
 thk.....thick or thickness  
 thkns.....thickness  
 tung.....tungsten  
 v.....volt  
 vel.....vellumoid  
 w/.....with  
 w/o.....without  
 x.....by-dimensional

# STANDARDIZED GOVERNMENT GROUPING

## 01 ENGINE GROUP

0100 Engine Assembly  
 0101 Crankcase  
 0101B Cylinder Head  
 0102 Crankshaft  
 0102A Crankshaft Bearings  
 0103 Pistons  
 0103A Rings  
 0103B Piston Pins  
 0104 Connecting Rods  
 0104A Connecting Rod Bearings  
 0105 Valves, Seats, Guides and Springs  
 0105A Tappets  
 0105D Valve Cover and Gaskets  
 0106 Camshaft  
 0106A Camshaft Bearings  
 0106B Timing Gears  
 0106D Timing Gear Case Cover and Gaskets  
 0107 Oil Pump  
 0107A Oil Pan  
 0107E Oil Filter  
 0107G Oil Filler and Breather  
 0107H Level Gauge  
 0107J Oil Lines and Fittings  
 0107N Crankcase Ventilator  
 0108 Manifolds as an Assembly  
 0108A Intake Manifold  
 0108B Exhaust Manifolds  
 0109 Flywheel  
 0109B Ring Gear  
 0109C Flywheel Housing  
 0110 Mountings  
 0113B Accessory Drive

## 02 CLUTCH GROUP

0200 Clutch Assembly  
 0201 Clutch Disk  
 0201A Facings and Rivets  
 0202 Cover, Pressure Plates and Springs  
 0203 Release Yoke, Bearings and Fork  
 0204 Pedal  
 0204A Pedal Linkage  
 0205 Pilot Bearings  
 0207 Housing

## 03 FUEL SYSTEM GROUP

0300 Fuel Tanks  
 0300A Tank Gauge Unit  
 0301 Carburetor  
 0301B Choke Control  
 0301C Air Cleaner  
 0302 Fuel Pump  
 0303 Accelerator and Linkage  
 0303A Hand Throttle and Linkage  
 0304 Fuel Lines  
 0305 Governor  
 0306 Fuel Filters

## 04 EXHAUST GROUP

0401 Muffler  
 0402 Exhaust Pipe  
 0402A Tail Pipe

## 05 COOLING GROUP

0501 Radiator  
 0501A Shell  
 0501B Core  
 0501D Shroud  
 0502 Thermostat  
 0503 Water Pump  
 0503A Fans  
 0503B Fan and Generator Belts  
 0504 Radiator Mountings  
 0505 Engine Water Fittings and Hose

## 06 ELECTRICAL GROUP

0601 Generator  
 0601B Regulators  
 0602 Motor, Cranking  
 0602A Cranking Motor Solenoids and Series Parallel Switches  
 0603 Distributor  
 0603C Manual Control Distributor  
 0604 Ignition Coil  
 0604A Ignition Wiring  
 0604B Spark Plugs  
 0604C Ignition Switch  
 0605 Instruments  
 0605B Instrument Wiring  
 0605C Panel Light  
 0606 Switches  
 0606B Chassis Wiring  
 0606D Circuit Breakers  
 0606F Trailer Electric Coupling Parts  
 0607 Headlights  
 0607B Lamps  
 0607D Parking and Blackout Lights  
 0608 Tail-Lights  
 0603A Auxiliary Lights  
 0609 Horns  
 0609A Horn Button Assembly  
 0610 Battery  
 0610A Battery Hanger and Carrier  
 0610B Starting Cables

## 07 TRANSMISSION GROUP

0700 Transmission Assembly  
 0701 Case  
 0703 Main Drive Pinion and Bearings  
 0704 Main Shaft and Bearings  
 0704B Gears  
 0704C Countershaft and Reverse Idler Shaft  
 0705 Speedometer Drive Gears  
 0706 Gear Shift Housing  
 0706A Gear Shift Lever and Parts  
 0706B Gear Shifter Rods and Parts  
 0706C Gear Shifter Forks

## 08 TRANSFER CASE GROUP

0800 Transmission Transfer Assembly  
 0801 Case

0802 Drive Gears, Shafts and Bearings  
 0803 Driven Gear, Shaft and Bearings  
 0804 Idler Gear, Shaft and Bearings  
 0804A Declutch Shaft Bearings and Parts  
 0805 Shifter Shafts  
 0805A Yokes  
 0805B Shift Levers  
 0805C Declutch Lever and Parts  
 0805D Lever Cross Shaft  
 0809 Mountings  
 0810 Speedometer Drive Gears

## 09 PROPELLER SHAFT AND UNIVERSAL JOINT GROUP

0901 Propeller Shaft Assemblies  
 0902 Universal Joints

## 10 FRONT AXLE GROUP

1000 Front Axle Assembly  
 1001 Housing  
 1002 Differential and Carrier Assembly  
 1003 Differential Gears Pinion and Bearings  
 1006 Steering Knuckle Flange and Arm  
 1007 Axle Shafts, Universal Joints and Drive Flange

## 11 REAR AXLE GROUP

1100 Rear Axle Assembly  
 1101 Housing Assembly  
 1102 Axle Drive Shafts  
 1103 Differential and Carrier Assembly  
 1104 Differential Gears, Pinions and Bearings

## 12 BRAKE GROUP

1201 Hand Brake or Emergency Brake Parts  
 1202 Shoes and Facings  
 1203 Brake Shoe Support  
 1203B Adjusting Pins and Anchor Plate  
 1203C Slack Adjuster  
 1203D Brake Camshaft  
 1204 Pedal and Springs  
 1207A Brake Diaphragm Chambers —Front  
 1207B Brake Diaphragm Chambers —Rear  
 1209 Brake Lines  
 1209B Hoses  
 1209C Tubes, Clips and Tube Connectors  
 1209D Brackets and Springs  
 1209E Relay Valve